

SOUTH PRODUCTION NOTES

October 7, 2014
Midnight Shift

BASF EMPLOYEES
99 Last Recordable
460 Last Lost Time

Priorities 1 through 10 are basically all the same priority, should be considered urgent and will require call outs for maint issues and/or processing issues.

- 1) East Pfaudler/#3 P&S Dryer/#3RC/CTO
- 2) Reduction Towers
- 3) Reduction Tower Screeners
- 4) South PK
- 5) #1 Line
- 6) #2 Line/#2RC
- 7) #5 RC
- 8) West Pfaudler
- 9) #4 RC, More feed (30,000 lbs) is due in ~10am today
- 10) Horne Tableting
- 11) Abbe/#6RC

NOTE: We will need to bring all Calciners down by middle of midnight shift (Tuesday morning Oct 7, 2014) for PLC tie-in on calciner #1. The tie-in will occur at approx. 10:00 am Tuesday morning.

1 MED / AI-4190:

Continue to run until day shift. Check diameters and change dies as needed.

Midnight shift:

Day shift: No activity, waiting on lab results. Expect to start up afternoon shift.

Afternoon shift: Started up and continued to run.

1 RC / Maintenance work:

Down-Work scheduled on calciner the weeks of 9/22 and 9/29.

Midnight shift: Down

Day shift: Down

Afternoon shift: Down

Exhaust to

#2 MED line / clean for Cu-0860:

Need to continue the clean up. The dryer needs a lot of work.

Midnight shift:

Day Shift: Dryer cleaning about done. Will have Bodmann walk through on Tues.

Afternoon Shift: No change.

#2 RC/Clean for 0860 next:

Bringing calciner down to reverse, then hold to verify if any cleaning necessary

Midnight Shift:

Day Shift: down

Afternoon shift: No change.

Exhaust to CTO

#3 Dryer/ D-1795 :

Shut down on day shift for PLC tie in. Continue to feed buggies as they become available.

Midnight Shift:

Day shift: Feed dryer as material available Keep dryer running up until day shift. Day shift CRT will shut it down Tuesday morning.

Afternoon Shift: Continued to feed.

#3 RC / D-1795:

Feed calciner until 3am when we will start shutting down the calciner.

Midnight shift:

Day shift: Continue to feed

Afternoon Shift: Continued to feed.

Exhaust to CTO

New Pfaudler / V-2045:

Acid wash in progress. We need to vacuum off the tops of the bags. They cannot leave the department with vanadium on them.

Midnight shift:

Day shift: Grodecki will provide cleaning instructions (another acid wash), possibly for midnight shift

Afternoon Shift: Acid wash started. Continue to monitor pfaudler as it rotates throughout the shift.

6 Tank / Vanadyl Oxalate:

Monitor tank.

Midnight Shift:

Day Shift: Monitor temp and concentration level

Afternoon shift: Monitor temp and concentration level.

National Dryer:

No activity

Midnight Shift: No activity.

Day shift: No activity

Afternoon Shift:

#4 RC / Selexorb:

Stop feeding and bring calciner down at 3am for PLC tie in tomorrow morning.

Midnight Shift:

Day shift: Continue...will stop feed middle of midnight shift. On afternoon shift, the last bag (lot 24 bag 20) should come off. Then, we are switching to drums per the MOD for the balance of the order.

Afternoon Shift: Continued to feed. Switched over to drums.

Exhaust to 4A DC

#5 RC / Cu-3818:

Continued to feed Phibro Tech Cu Carb (not World Metals). W.O.W. for inspection of the 5A roto-lock (possibly worn paddles). (RS 9/8/14) – When run is complete.

Midnight Shift:

Day shift: Bringing down for PLC tie in Tuesday.

Afternoon shift: Down.

Exhaust to 5A DC

Abbe Blender / 5206:

ONLY run Abbe on off shifts and weekends.

Midnight shift: No activity

Day shift: No activity

Afternoon Shift: Down.

#6 RC / D-5206

Continue when we have feed and can run the Abbe.

Midnight shift: No activity

Day Shift: Bringing down for PLC tie in Tuesday

Afternoon shift: Down.

Exhaust to Sly Scrubber

Tower 3/DPT 101:

Loaded and running.

Midnight Shift:

Day shift: Running

Afternoon shift: Running.

Tower 6 / Cu-1230:

Continue. Reload with the first load of Cu-1230.

Midnight Shift:

Day shift: Should come down middle of 2nd shift, then switch to Cu 1230

Afternoon shift: Unloading. Will need to reload with the first load of Cu-1230.

North Screener /Cu-0860:

Continue On.

Midnight shift:

Day shift: Continue

Afternoon shift: Continued.

South Screener / Cu 0860 :

Continue On.

Midnight shift:

Day shift: Continue

Afternoon Shift: Continued.

#2662 (west) Pill Machine / AI-3915 T 5/32:

Midnight shift:

Day Shift: Bringing down for cleaning

Afternoon shift: Down. Manpower.

#2664 (east) Pill Machine / AI-3915 T 5/32:

Midnight shift:

Day shift: Running but shutting off for afternoon (manpower)

Afternoon shift: Down. Manpower.

Old Pfaudler / D-1795:

Continue. NEED 4 BATCHES PER DAY

Midnight Shift:

Day Shift: making two batches.

Afternoon shift: Continued.

7 Tank AMT:

Monitor tank. Keep between 25 and 35. Thermocouple that was installed was annihilated, probably by the agitator. This may cause a line pluggage in the future.

Midnight Shift:

Day Shift: Monitor and make new tank when needed

Afternoon shift: Monitored.

PK Blender/Na Selexorb:

Down for end seal replacement. Do not blow down the dust collector. Do not make batches if the DP on the dust collector is not in range. Be sure to clean the dust collector clean out ports.

Midnight Shift: No change.

Day shift: Down for east seal replacement

Afternoon shift: Maintenance worked on end seals, but were unable to finish. Still needs work.

TK #2 / V-2046:

Continue loading, unloading. Make sure temps are in line, and sample as required.

Midnight shift:

Day Shift: BI Mill scale repaired. Continue loading/unloading/milling

Afternoon shift: Continued to load and unload.

TK #4 / Cu 0540 next (Sterotex screening for now):

This kiln is off.

Midnight shift:

Day Shift: Nothing

Afternoon shift:

Harrop Kiln / Al 3920:

Continue to load and unload and assist screener operator.

Midnight shift:

Day Shift: Continue

Afternoon shift: Continued.

Building 27 Belt Filter / Cu 6081:

No activity. The ceilings in building 27 will be painted week of Sept 22 everywhere but the horne machine area.

Midnight shift:

Day shift: Most tanks have been rinsed (see log book for update)

Afternoon Shift: No change.

Where is material? Where can we put finished material?

There is Versal 250 in shipping and in the truck in our dock 1. There is 1 bag of puralox for the V 2045 on the back of the truck in our dock 1 and more in shipping in 50916. All of the X lots of AL-3915 are in the Harrop Kiln building. The AMT for the D 1795 is in the rail shed. There is more Selexorb in 509536 (Dow building area). Please keep taking the Selexorb Na from the PK to shipping there should be an empty bay in 509536 to put it. The D 1795 from #3 RC can go on the truck in our dock 3. The E 403 and the Cu 1230 for the towers is in the truck our dock 2. There is 1 bag of Cu 0860 lot EL00154 on the 1st floor that needs repacked by Monday morning thanks.